CW hydraulic series tools Operating instruction



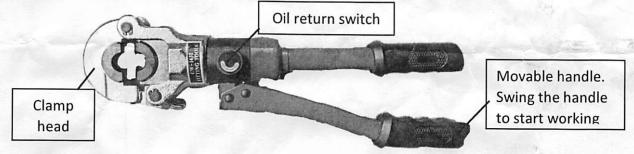
Please read this manual before use and keep it for future reference.

1.Product introduction

"CW hydraulic series tools" is a product developed by our company's technical personnel for many times in order to make customers more convenient to use. CW hydraulic series tools are suitable for aluminum plastic pipe, PEX pipe, PB pipe, copper joint connecting stainless steel sleeve (copper sleeve, aluminum sleeve), stainless steel pipe and copper pipe. This product has integral type and split type two, can be used for different needs of customers.

2.Feature

- 1)Hydraulic clamp is easy to crimp, the hydraulic system is stable, and the crimping speed is fast.
- 2)Small size, light weight, easy to carry.
- 3) Widely used in electric power, communication, transportation, petroleum, chemical industry, mining, metallurgy, shipbuilding and other fields.
- 4)Simple disassembly and replacement of mould.



3. Operation method

The head of the product is equipped with a set of mould. It can be opened by pressing the tong head. The mold of the product head can be changed according to the mold type required by the product. Then find a suitable pipe and put it into the mold. Tighten the oil return switch. When the upper and lower pressing dies are closed, the crimping is successful. Then release the oil return switch.

4.Product configuration

Model	Crimping dies	Suitable range
CW-1632	Th mould series (TH16.TH20.TH25.TH32)	plastic pipe,PB pipe and PEX pipe
CW-1632	1/2" 3/4" 1"	copper tube

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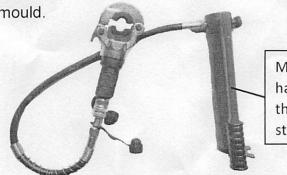
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2.Feature

- 1)Hydraulic clamp is easy to crimp, the hydraulic system is stable, and the crimping speed is fast.
- 2) High efficiency with oil pump.
- 3) Widely used in electric power, communication, transportation, petroleum, chemical industry, mining, metallurgy, shipbuilding and other fields.

4)Simple disassembly and replacement of mould.



Movable handle. Swing the handle to start working

3. Operation method

This product needs to be used with manual pump. The original product head has been equipped with a mold. It can be opened by pressing the tong head. The mold of the product head can be changed according to the mold type required by the product. Connect the oil pump with the product. Find the pipe to be crimped and put it over the product mold. When working, tighten the oil return switch of the oil pump clockwise. Swing the movable handle of the oil pump up and down to start working. When the movable handle of the oil pump is compressed, the crimping is successful.

4. Product configuration

Model	Crimping dies	Suitable range
TH-1632	Th mould series(TH16.TH20.TH26.TH32)	plastic pipe,PB pipe and PEX pipe
TH-1632	Th mould series&U mould series (TH16.TH20.TH26.TH32&U16.U20.U25.U32)	plastic pipe,PB pipe and PEX pipe
CW-1228	Th mould series&V mould series (TH16.TH20.TH26.TH32&V12.V15.V18.V22.V28)	plastic pipe,PB pipe,PEX pipe and Stainless steel pipe
CW-1632	1/2" 3/4" 1"	copper tube
CW-1228	V mould series(V12.V15.V18.V22.V28)	Stainless steel pipe
GC-1525	V mould series(V15.V18.V22.V28)	Stainless steel pipe



UNIVERSAL PRESSURE TUBE MOLDS

WHAT CAN THEY DO? UP TO FIVE SERIES OF MOLDS ARE USED FOR WORKING OBJECTS



Die Size	Die Size	Section	Joint
TH16	φ 16mm		
TH20	φ 20mm		A.
TH26	φ 26mm		
TH32	φ 32mm		
* TH25	φ 25mm		



Die Size	Die Size	Section	Joint
U16	φ 16mm		A
U20	φ 20mm		
U25	φ 25mm		
U32	φ 32mm		



Die Size	Die Size	Section	Joint
V15	φ 15mm		Ę.
V18	φ 18mm		li li
V22	φ 22mm		
V28	φ 28mm		



Die Size	Die Size	Section	Joint
VAU15	φ15mm		4
VAU20	φ 20mm		,
VAU25	φ25mm		1



Die Size	Die Size	Section	Joint
M12	φ12mm		(1)
M15	φ 15mm		ñ
M18	φ 18mm		5
M22	φ 22mm		
M28	φ 28mm		7